



Swedish Ordnance

INSTRUCTION MANUAL

FLASH HIDER FH1401 .50 CAL Browning M2 HMG

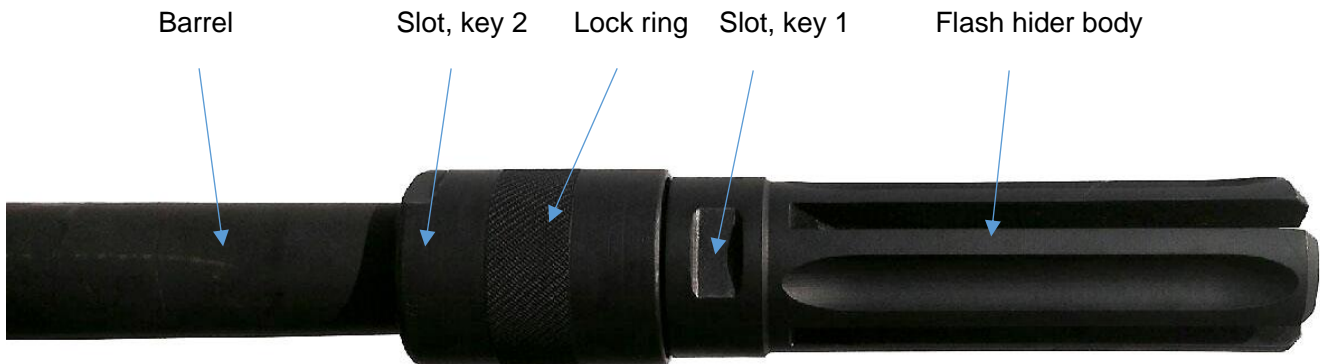
Always check that the weapon is unloaded/clear/ safe to handle before proceeding

Installing Procedure

1. Make sure lock ring is loose, by one or two turns.
2. Slide the complete flash hider assembly over the muzzle, and make sure it reach bottom.
3. Turn the lock ring by hand and fasten, right hand turn.
4. Use key 1 and 2 in the slots and torque medium strongly to fasten the assembly.
5. Ready.

Uninstalling Procedure

1. Make sure barrel and flash hider are cool.
2. Use key 1 and 2 in the slots and loosen, left hand turn.
3. Pull flash hider assembly off the barrel



Technical Specifications

Item nr: FH1401
Caliber: .50 in (12,7mm)
Length: 220 mm
Diameter: Body 43 mm, ring 50 mm
Weight: 1100 gr
Compliance: Browning M2 (all versions)
Color: Matte Black

Accessories: Extra spare keys, Plastic muzzle cover

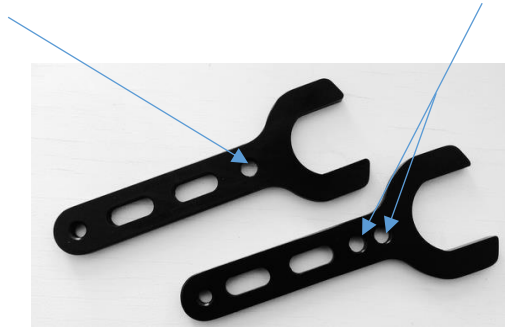


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EQUIPMENT DESCRIPTIONS

Flash hider key: # 1

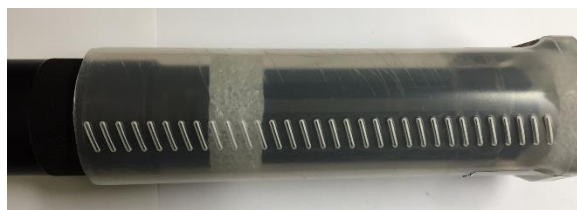
Flash hider key: # 2



Transport packaging tube (two separate plastic tubes).



Transport packaging, both parts are possible to use as temporary muzzle cover.



Maintenance

Consists of oiling the part and ensuring that it is firmly affixed to the barrel.

Clean and rust-inhibit the flash hider with same solvent used on weapon.

We strongly advice for lubrication on the thread and backpart of the flash hider body to use copper paste designed to lubricate in extreme hot, making installing and removing easier. Maintenance should be performed at the same frequency as the host weapon.

As a protection from dirt and dust, always use the original FH1401 muzzle cover.



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INSTRUCTION MANUAL

FLASH HIDER FH1402 NSV 12,7x108mm

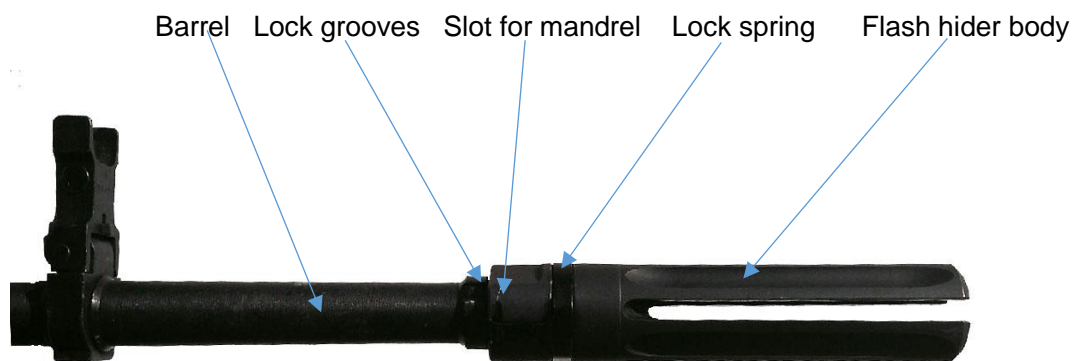
Always check that the weapon is unloaded/clear/ safe to handle before proceeding

Installing Procedure

1. Insert a mandrel in the designated slot on the flash hider body (see picture) in order to lift the lock spring.
2. Press the mandrel as far in as necessary in order to unlock the lock spring.
3. Install the flash hider FH1402 to the barrel by turning it counter clockwise.
4. Use the 35 mm key to fasten the flash hider FH1402 on the barrel.
5. Remove the mandrel and make sure that the lock spring "clicks" into position, securing the FH1402 on the barrel.
6. Ready.

Uninstalling Procedure

1. Insert a mandrel in the designated slot on the flash hider body (see picture) in order to lift the lock spring.
2. Press the mandrel as far in as necessary in order to unlock the lock spring.
3. Use the 35 mm key to unscrew the flash hider FH1402 from the barrel, NOTE that this is done by turning the FH 1402 clockwise.
4. Remove the flash hider FH1402 from the barrel, and remove cone pin in order to ensure that the lock spring remains fixed on the flash hider body.
5. Ready.



Technical Specifications

Item nr: FH1402
Caliber: 12,7mm
Length: 195mm
Diameter: Body 42 mm
Weight: 900 gr
Compliance: NSV (M30x2 LH)
Color: Matte Black



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EQUIPMENT DESCRIPTIONS

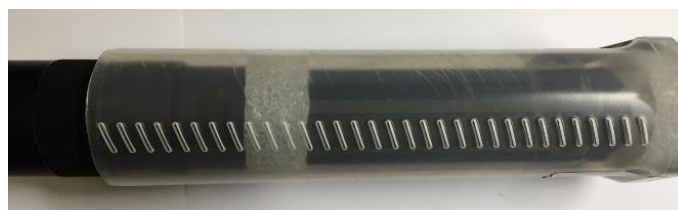
Wrench key for Flash hider FH1402



Transport packaging tube (two separate plastic tubes).



Transport packaging, both parts are possible to use as temporary muzzle cover.



Daily maintenance

Remove dust / dirt / sand / ice from the flash hider body, then coat it lightly with weapon oil and ensure that the flash hider is tightly fixed on the barrel.

We strongly advice that the thread of the barrel and the thread of the flash hider body is lubricated with heat resistant lubrication such as “copper-paste” or similar lubrication.

Maintenance of the FH1402 should be performed with the same frequency as the host weapon



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INSTRUCTION MANUAL

FLASH HIDER FH1403 DShk-M 12,7x108mm

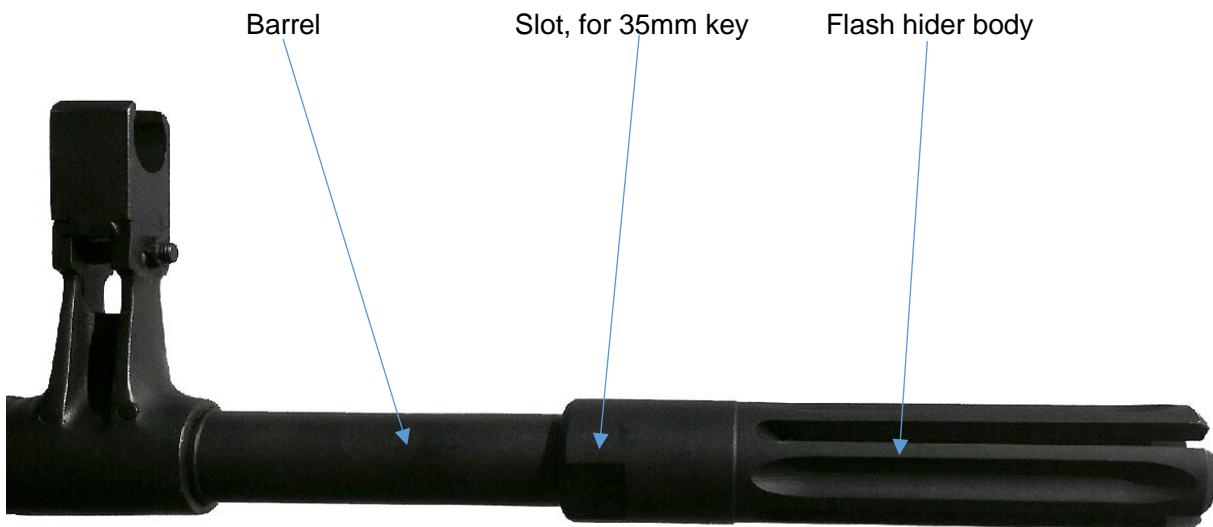
Always check that the weapon is unloaded/clear/ safe to handle before proceeding

Installing Procedure

1. Install the FH1403 on the barrel of the weapon by turning the flash hider body clockwise.
2. Fasten the FH1403 on the barrel by using the 35 mm key, turning the flash hider body clockwise.
3. Ready.

Uninstalling Procedure

1. Use key 35mm to unscrew the flash hider FH1403 from barrel. This is done by turning the flash hider body counterclockwise.
2. Remove the flash hider FH1403 from the barrel.
3. Ready.



Technical Specifications

Item nr: FH1403
Caliber: 12,7mm
Length: 195mm
Diameter: Body 42 mm
Weight: 950 gr
Compliance: DShk-M (M30x2)
Color: Matte Black



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EQUIPMENT DESCRIPTIONS

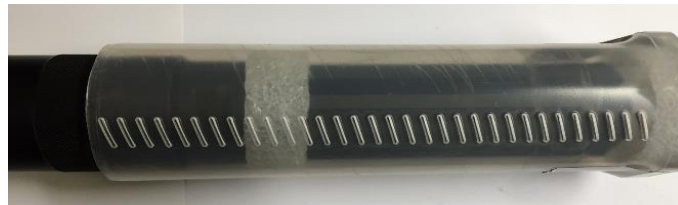
Wrench key for Flash hider FH1403



Transport packaging tube (two separate plastic tubes).



Transport packaging, both parts are possible to use as temporary muzzle cover.



Daily maintenance

Remove dust / dirt / sand / ice from the flash hider body, then coat it lightly with weapon oil and ensure that the flash hider is tightly fixed on the barrel.

We strongly advice that the thread of the barrel and the thread of the flash hider body is lubricated with heat resistant lubrication such as "copper-paste" or similar lubrication.

Maintenance of the FH1403 should be performed with the same frequency as the host weapon